

Customer Overview

Sable is a leading metal fabrications supplier serving high-demand clients with precision metal components. When faced with a surge in order volume from their key customers, they needed fast, reliable external capacity that could meet exacting standards without delays or disruptions.

THE **CHALLENGE**

As internal capacity hit its limits, Sable faced a critical question: how to scale production without compromising delivery timelines, product quality, or operational stability. With major customer deadlines at risk, the stakes were high.

OUR **SOLUTION**

Metalumen Manufacturing stepped in as a production partner to extend Sable's capabilities. Our approach combined technical precision, flexibility, and a partnership mindset:



Materials

22 Ga. Galvanized Steel Sheets, sourced by Metalumen Manufacturing



Operations

CNC-Controlled Laser Profiling + Precision Die Forming



Schedule Alignment

We adjusted our internal scheduling to prioritize their urgent deadlines.



Quality Assurance

Products met all dimensional and performance specifications with zero rework.



Responsiveness

We maintained constant communication and adapted to shifting production needs.

THE **RESULTS**

Metalumen

Ideas brought to light



On-time delivery for all project milestones



Supplemented capacity without operational strain



Flexible resource allocation to handle fluctuating demand



Trusted, ongoing collaboration now in place for future work



The team at **Metalumen Manufacturing** provided us with more than just manufacturing support – they gave us peace of mind. Their responsiveness, precision, and commitment to our timelines made them an essential extension of our operation.

Scott

President, Sable Metal Fabrication

WHY IT MATTERS

This case illustrates how Metalumen Manufacturing supports manufacturers in managing surges in demand, without increasing their internal footprint or risking customer satisfaction. Our blend of technical capability, agile service, and strategic alignment makes us the ideal production partner.





