PRECISION MANUFACTURING SOLUTIONS





WHY PARTNER WITH **METALUMEN?**

30+ years of precision manufacturing

Flexible

production volumes from prototypes to scale

Quality Assurance

across every department.

Consistency

using automated and robotic processes

Based in Canada

USMCA friendly

CORE CAPABILITIES



Sheet Metal Forming

- ✓ CVC Punching
- ✓ CO₂ Laser
- ✓ Brake Presses



Powder Coating

- ✓ AAMA 2605 Capable
- ✓ IR and Convection



Electrical Assembly

- ✓ Hipot
- ✓ Voltage
- ✓ Current Testing



Welding and Studs

- ✓ Robotic Spot
- ✓ Laser
- ✓ Stud Working

The team at Metalumen
Manufacturing provided us with more
than just manufacturing support – they
gave us peace of mind and were an
essential extension of our operation.

- Sable Metal Fabrication



SHEET METAL & FORMING



Turret punching



Laser cutting

Material Size

- thickness

WELDING

- **Spot Welding**
- Stud Welding
- Laser Welding
- Automation (ABB Cell)

Sheet Material

- Stainless Steel
- Aluminum
- Cold Rolled Steel

- 5ft x 10ft
- Capable of 1/4 inch



POWDER COATING

- AAMA 2605 capable
- Multi-layer manual
- RO + heated pretreatment



X

EXTRUSION PROCESSING

- Advanced Elumatec line
- Custom mitre angles
- Speed of 0.3 0.5 sec/mm

Aluminum Profiles

Width: 350 mm Height: 350 mm Length: 7500 mm



ELECTRICAL TESTING

Hipot **Testing**



ROBOTIC SEALING

- Foam gaskets
- Automation



